

$2 \nu \rho / \mu$ where ρ is the freestream density. Millikan included the constants B and C to account for the fact that the drag force is not linearly dependent upon Knudsen number as the flow regime varies between Stokes flow and free-molecule flow. From his oil drop experiments, Millikan obtained the values of 0.864, 0.290, and 1.25 for the constants A , B , and C , respectively. By definition, λ/r is equal to twice the Knudsen number Kn , whereas from kinetic theory, the Knudsen number can be shown to be a function of the ratio of the Mach and Reynolds numbers:

$$Kn \sim M/Re \quad (2)$$

Therefore, Eq. (1) may be re-written as

$$C_D = \frac{24}{Re} \left[\frac{1}{1 + (M/Re)(A' + B'e^{-CRe/M})} \right] \quad (3)$$

Equation (3) will be used as the basis of an empirical formulation correcting the drag coefficient for rarefaction effects. The quantities A' and B' are empirical constants determined by normalizing to free-molecular flow results of Stalder and Zurick⁷; the quantity C , representing the rate of change of drag force with Knudsen number, is left unchanged at the value of 1.25 as obtained by Millikan.⁸ The values of A' and B' are not kept equal to Millikan's values because first, Eq. (2) is not exact, the proportionality constants not being included, and second, the results of Stalder and Zurick and Millikan do not agree exactly, and we choose here to normalize by fitting to results of Stalder and Zurick while retaining the analytic form of Eq. (1).

The normalization in the free-molecule limit is done at $M = 0.5$ (arbitrarily selected in the center of the Mach number range of interest) where Stalder and Zurick's value of C_D for diffuse reflectance is 9.4. Assuming that the major deviation of A' and B' from A and B is due to the constants not included in Eq. (2), the ratio A'/B' is set equal to A/B . These two conditions yield $A' = 3.82$ and $B' = 1.28$, and Eq. (3) becomes

$$C_{Dr} = \frac{24}{Re} \left[\frac{1}{1 + (M/Re)(3.82 + 1.28 e^{-1.25 Re/M})} \right] \quad (4)$$

where the subscript r indicates that this Stokes law correction accounts for rarefaction effects.

Stokes law has been corrected for inertial effects by Torobin and Gauvin,⁸ among others. Their empirical correction is

$$C_{Di} = 24/Re [1 + 0.15 Re^{0.687}] \quad (5)$$

Here, the subscript i indicates an inertial correction to the Stokes value. A Stokes law sphere-drag coefficient correction that accounts for both inertial and rarefaction effects may be obtained by combining the two bracketed terms on the right-hand sides of Eqs. (4) and (5). However, Fig. 1 shows that M for larger particles approaches or exceeds unity, and a correction for compressibility effects also should be included. Hoerner⁹ presents a plot of the work of several previous investigators showing the effect of Mach number on the drag coefficient of spheres in the continuum flow regimes (for less than critical Reynolds numbers). An empirical fit to this curve yields

$$C_D = 0.5 + 0.5 e^{-0.427/M^{4.63}} \quad (6)$$

The constant 0.5 in Eq. (6) is only representative of the limiting value of C_D at Reynolds numbers greater than about 1000. We will assume that compressibility effects may exist to some degree at Reynolds numbers lower than this value

§ It might be more logical to use a new constant $C' = C/2.52 \times (\gamma)^{1/2}$ which would have retained the identical exponential dependence. This correction was not made, however, as the calculated values of C_D in the range of interest would be affected only slightly, the maximum difference being 9% (γ is the ratio of specific heats).

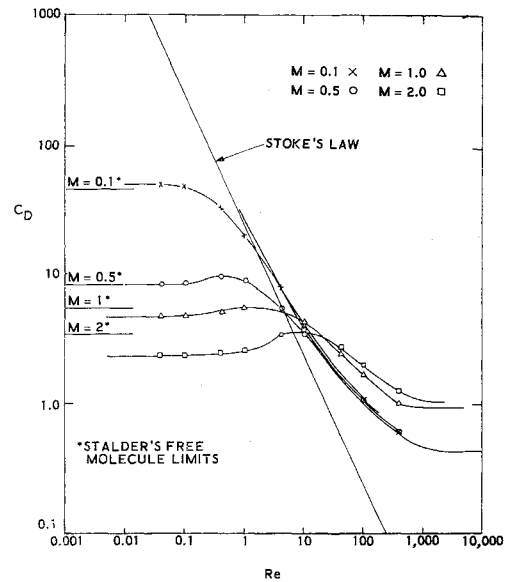


Fig. 2 Values of C_D computed from Eq. (9).

provided the Mach number is sufficiently large. Therefore, the value of 0.5 in Eq. (6) is replaced with the expression for C_{Di} as expressed by Eq. (5). Furthermore, compressibility effects become negligible with increasing rarefaction regardless of Mach number, and a two-parameter exponential function of Reynolds number is postulated in order to remove the compressibility correction as mean free path increases. Equation (6) becomes

$$C_{Di,c} = C_{Di} + C_{Di} e^{-0.427/M^{4.63}} e^{aRe^b} \quad (7)$$

where the subscript i,c indicates that C_D has been modified for both inertial and compressibility effects. To determine values of a and b , it is specified that the compressibility correction be 0.95 of its full value on the continuum side of the transition (at $Re = 100$) flow regime and 0.05 of its full value on the free-molecule side (at $Re = 1$); then $a = -3$ and $b = -0.88$. Equations (5) and (7) then yield

$$C_{Di,c} = (24/Re) [1 + 0.15 Re^{0.687}] [1 + e^{-(0.427/M^{4.63}) - 3/Re^{0.88}}] \quad (8)$$

In order to include rarefaction effects, the Stokes drag coefficient, $24/Re$, in Eq. (8) is replaced with C_{Dr} . Equation (8) combined with Eq. (4) yields an expression for the sphere-drag coefficient that includes rarefaction, compressibility, and inertial effects:

$$C_D = \frac{24}{Re} \left[\frac{(1 + 0.15 Re^{0.687})(1 + e^{-(0.427/M^{4.63}) - (3.0/Re^{0.88})})}{1 + (M/Re)(3.82 + 1.28 e^{-1.25 Re/M})} \right] \quad (9)$$

This expression is inserted into the computer programs to compute a shifting K_D , where

$$K_D = C_D/C_{DStokes} \quad (10)$$

A plot of C_D , calculated from Eq. (9) vs Reynolds number, is shown in Fig. 2. The free-molecular asymptotic limits agree closely with the results of Stalder and Zurick at low Mach numbers. The deviation reaches 35% at Mach 2. The form of Eq. (9) causes the continuum values to be approached as the Reynolds number increases.

Comparison of Eq. (9) with experimental data¹⁰⁻¹³ at $M \approx 2$ is shown in Fig. 3. These data, apart from Millikan's oil drop experiments, apparently are the lowest Mach number results available at low Reynolds numbers. Although

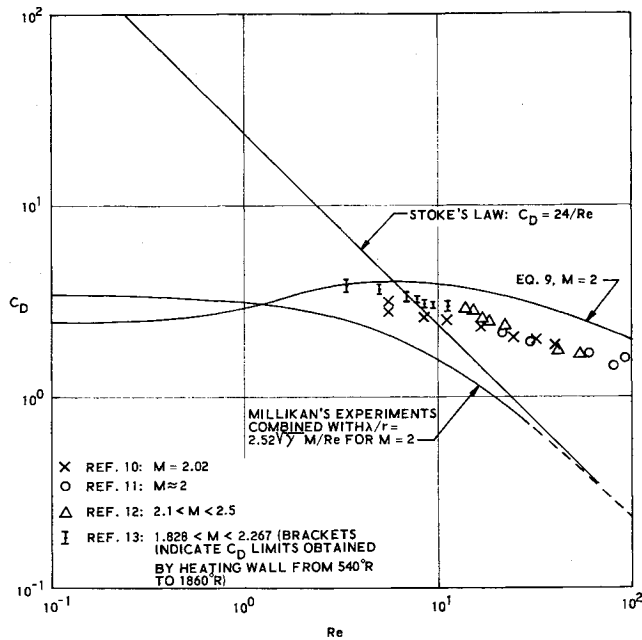


Fig. 3 C_D as a function of Reynolds number; comparison of Eq. (9) with experimental values and Stokes law.

Eq. (9) differs from the experiments by as much as 50%, the functional form of the corrections is such that a better fit cannot be obtained while retaining adequate correlation at the free-molecule limit. Better agreement would be expected at the lower Mach numbers of interest in gas-particle nozzle flows.

Millikan's formula applied at $M = 2$ by using the kinetic theory relationship between Knudsen, Mach, and Reynolds numbers is also shown in Fig. 3. It must be remembered, however, that Millikan's experiments were at very low Mach numbers, and application to $M = 2$ ignores compressibility effects. The type of data correlation presented by Sherman¹⁴ for subsonic Mach numbers gives essentially the same result as Millikan's if it is extended to this range of Mach and Reynolds numbers. If it were available, experimental information at subsonic Mach numbers would give a better test of Eq. (9).

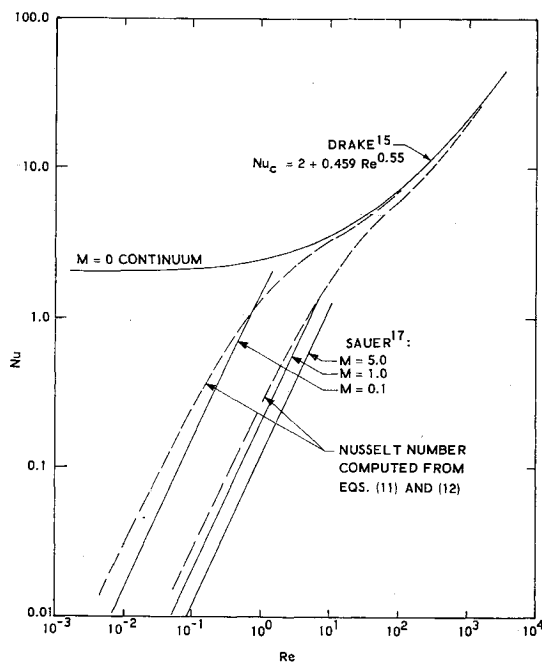


Fig. 4 Values of Nu computed from Eqs. (11) and (12).

An empirical expression for the heat-transfer correction due to inertial and rarefaction effects was obtained by combining the continuum expression used by Drake,¹⁵

$$Nu_c = 2 + 0.459 Re^{0.55} Pr^{0.33} \quad (11)$$

with the transition region expression of Kavanau and Drake,¹

$$Nu = \frac{Nu_c}{1 + 3.42(M/RePr)Nu_c} \quad (12)$$

In these equations, Nu_c is the continuum Nusselt number and

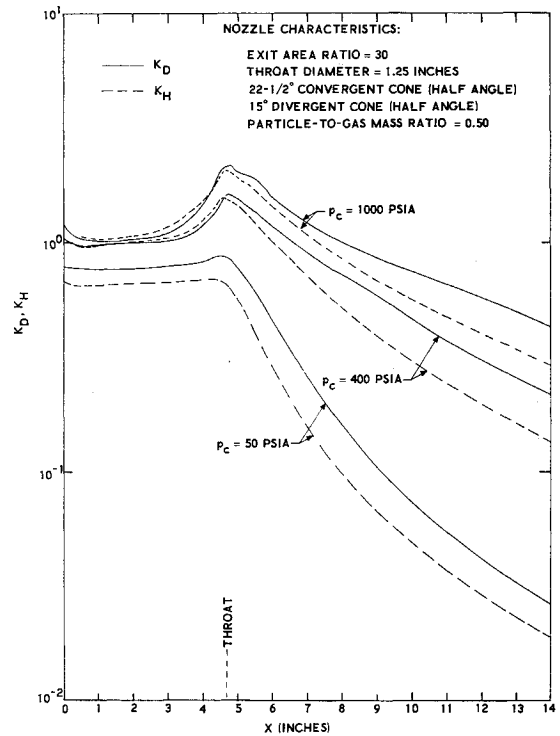


Fig. 5a K_D and K_H as a function of axial position, 2- μ particles.

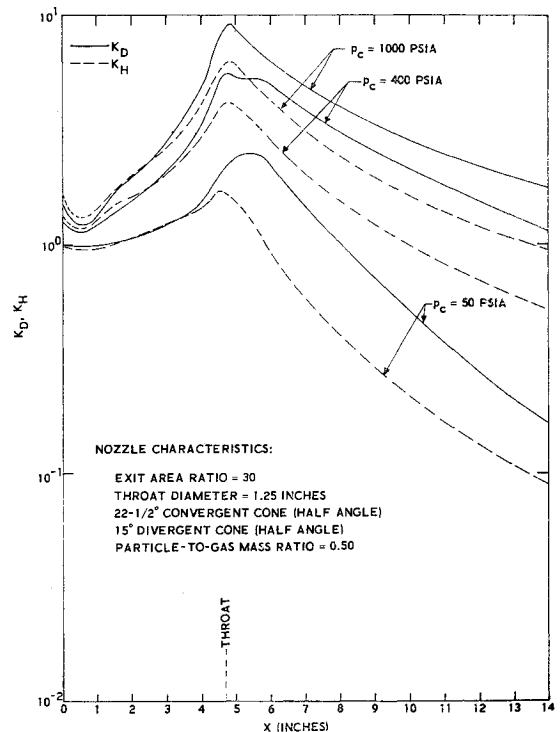
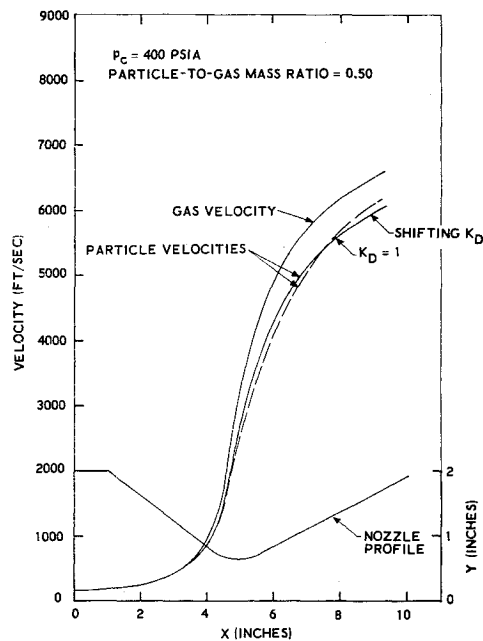
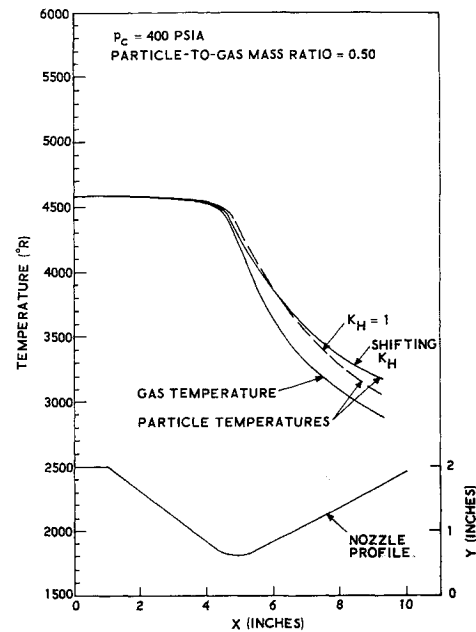
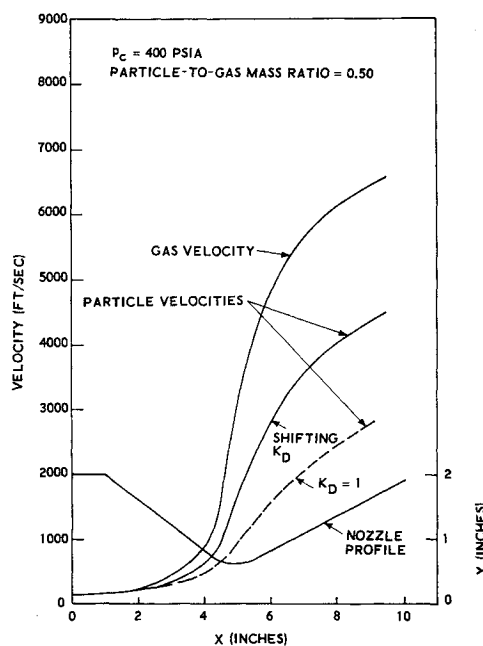
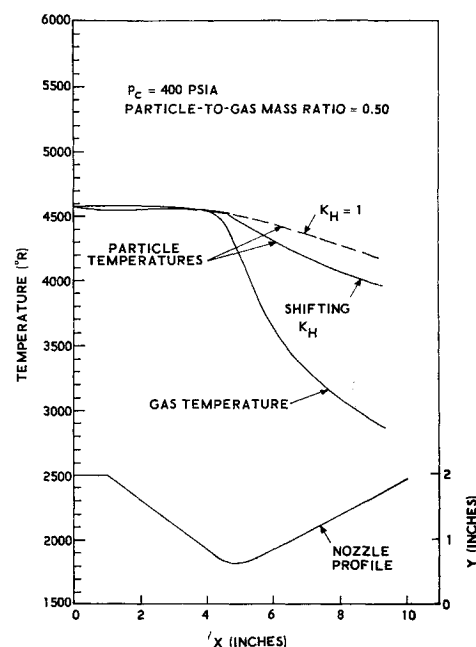


Fig. 5b K_D and K_H as a function of axial position, 10- μ particles.

Fig. 6a Gas-particle velocity profiles, 2- μ -diam particles.Fig. 7a Gas-particle temperature profiles, 2- μ -diam particles.Fig. 6b Gas-particle velocity profiles, 10- μ -diam particles.Fig. 7b Gas-particle temperature profiles, 10- μ -diam particles.

Pr is the Prandtl number. Letting $Pr = 1$, and defining $K_H = Nu/2$, one obtains

$$K_H = \frac{1}{2} \left[\frac{2 + 0.459 Re^{0.55}}{1 + 3.42(M/Re)(2 + 0.459 Re^{0.55})} \right] \quad (13)$$

Kavanau's correction asymptotically approaches the free-molecule values predicted by Sauer.¹⁷ A plot of Nu vs Re is shown in Fig. 4.

Numerical calculations have been made for both K_D and K_H equal to one (Stokes flow assumption) and for K_D and K_H specified on a shifting basis by Eqs. (9-11). Typical values of K_D and K_H computed for 2- and 10- μ -diam particles flowing through a nozzle are shown for different chamber pressures p_c in Fig. 5. Early in the trajectories, when the gas density is high and particle Mach number is low, inertial effects are appreciable and K_D and K_H rise above unity for all but the smaller particles at the low chamber pressure.

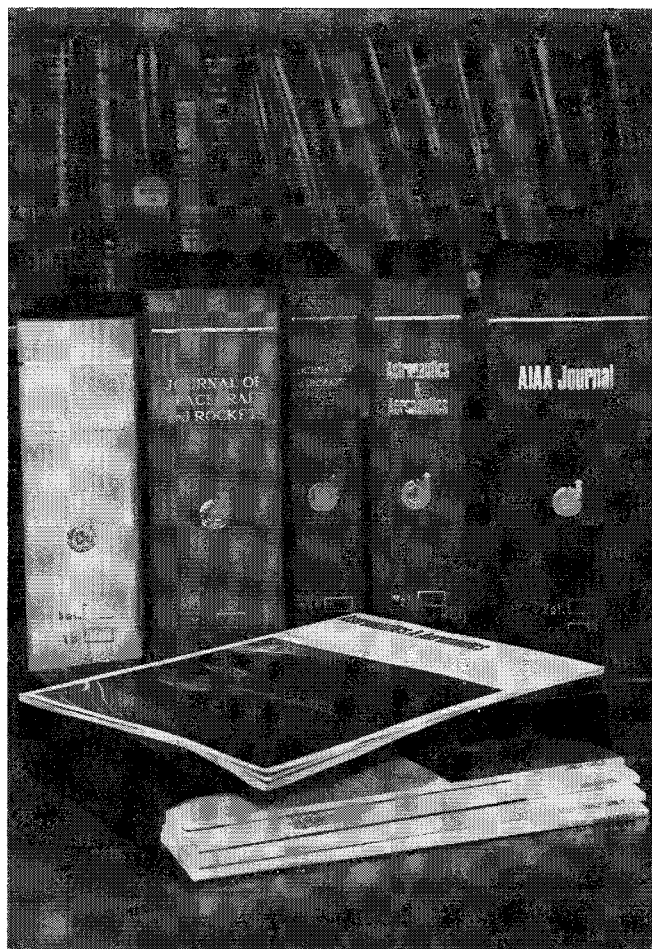
As the gas density drops and lag develops, rarefaction effects become increasingly important and K_D and K_H decrease. These figures show that, for the cases considered, inertial and compressibility effects dominate for larger particles and higher chamber pressures, causing the thermal and velocity lag to be less than that predicted using the Stokes flow assumption. However, for smaller particles and lower pressures, rarefaction effects dominate and the Stokes flow assumptions lead to low estimates of the particle lag. Some actual temperature and velocity profiles are shown in Figs. 6 and 7.

Other calculations made for larger nozzles indicate that, at a given area ratio, K_D and K_H are of the same order of magnitude as for this small nozzle. That is, K_D and K_H are not strong functions of nozzle size. This is because of the importance of the Knudsen number in these flow regimes;

although velocity lags increase as nozzle size decreases, the quantity M/Re remains primarily a function of area ratio.

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